



THE BEST IN BOOTS

SERVUS®

Founded in 1922, Servus Rubber Co. has been manufacturing in Rock Island, Illinois, specializing in waterproof footwear.

Since then, Servus® has grown to offer a wide range of quality PVC and neoprene footwear. Wearers are protected from a number of liquid and chemical hazards, ranging from organics (found in



petrochemical and food processing industries) to acids and oils in heavy manufacturing industries.

Constructed with the finest materials to ensure optimal durability, protection and comfort. All Servus PVC safety footwear is manufactured in the USA.

LOOK FOR THE BELOW ICON NEXT TO SELECT STYLES



VIRAL PENETRATION RESISTANT FOOTWEAR

Independent lab testing validates viral penetration resistance to select SERVUS® styles. The microorganism used as a surrogate virus in the test has a diameter of 27 nanometers as compared to the reported diameter of 60 to 140 nanometers for the SARS-CoV-2 virus that is responsible for COVID-19.

ASTM F1671 / F1671M - 13: Standard Test Method for Resistance of Materials Used in Protective Clothing to Penetration by Blood-Borne Pathogens using Phi-X174 Bacteriophage Penetration as a Test System.

PROTECTION KEY Look for icons for each boot that correspond to a specific type of protection or industry.

PT	NON-SAFETY TOE FOOTWEAR	MT	METATARSAL PROTECTION	WP	WATERPROOF
ST	STEEL TOE PROTECTION	PR	PUNCTURE RESISTANT MIDSOLE	GT	GLACIER TREK™ OUTSOLE
CT	COMPOSITE TOE PROTECTION	EH	ELECTRICAL HAZARD PROTECTION	GT*	GLACIER TREK™ PRO OUTSOLE
AT	ALLOY TOE PROTECTION	SD	STATIC DISSIPATIVE OUTSOLE	GT ^S	GLACIER TREK™ SPK OUTSOLE



NEOPRENE DIPPED SAFETY FOOTWEAR

The engineering and construction of Servus® dipped neoprene work boots are highly specialized. Boots begin with hand laid natural rubber to ensure flexibility and strength at critical stress points. The boots are then triple-dipped in neoprene to create a seamless, liquid-tight boot. The outsole, foxing and top binding are added and the entire boot is vulcanized to heat-seal the boot together for a 100% seamless waterproof boot.



NEO-GRIP™ SOLING TECHNOLOGY

Neo-Grip™ is engineered to act as suction cups to improve slip resistance and provide confidence while walking on wet surfaces.

Neo-Grip™ outsoles are not recommended on surfaces with debris that can build up, clog the tread and cause slipping hazards.



THE "V-WAVE" SOLING TECHNOLOGY

The "V" pattern features a self-cleaning, wide-pattern tread with open side wall channels to allow liquids and debris to be "squeezed" out with each step.

V-Wave offers the best traction for areas with heavy debris often found in agricultural, food processing, petroleum and petrochemical environments.



THE CHEVRON SOLING TECHNOLOGY

The chevron self-cleaning outsole offers a flat, surface-to-surface tread pattern for increased slip resistance on slick surfaces.

The open channels "squeeze" liquids, fats and debris out with each step to help prevent slips and falls.

NEOPRENE DIPPED SAFETY FOOTWEAR FEATURES

The following features apply to all boots in this series:

- 100% Waterproof seamless construction
- Unique dipping process makes boots soft and pliable for less leg fatigue
- Neoprene is highly resistant to many organic and inorganic acids, chemicals and contaminants
- Fabric linings are soft and durable
- Removable Breathaprene® insoles provide shock absorption and wick away moisture to keep workers' feet dry and comfortable



ST 22148
EH Copper / Tan 12 in.
 » Meets ASTM F2413-18 M/I/C EH
 » Meets Viral Resistance ASTM F1671 / F1671M - 13
 » Men's whole sizes: 6-13



ST 22234
EH Copper / Tan 15 in.
 » Gusseted for calf flexibility
 » Meets ASTM F2413-18 M/I/C EH
 » Men's whole sizes: 3-15



ST 22214
EH Copper / Tan 15 in.
 » Meets ASTM F2413-18 M/I/C EH
 » Meets Viral Resistance ASTM F1671 / F1671M - 13
 » Men's whole sizes: 3-15



ST 22114
EH Copper / Tan 12 in.
 » Meets ASTM F2413-18 M/I/C EH
 » Meets Viral Resistance ASTM F1671 / F1671M - 13
 » Men's whole sizes: 4-15



ST 22206
EH Copper / Tan 15 in.
 » Duraguard® metatarsal impact protection
 » Meets Viral Resistance ASTM F1671 / F1671M - 13
 » Meets ASTM F2413-18 M/I/C EH Mt
 » Men's whole sizes: 5-15



PT 22115
EH Copper / Tan 12 in.
 » Meets ASTM F2892-18 M EH
 » Meets Viral Resistance ASTM F1671 / F1671 - 13
 » Men's whole sizes: 4-14

**SERVUS PRO®
SERVUS PRO+™**

Servus Pro® features TDT™ innovations and a compound blend engineered to withstand organic chemical deterioration common in meat processing and petrochemical industries.

Servus Pro+™ features TDT™ innovations and an advanced outsole tread system with an aggressive tread along the perimeter of the outsole and a highly slip-resistant tread along the mid-foot and heel, maximizing surface area contact, helping to prevent hydroplaning.

**SERVUS PRO®
AND SERVUS PRO+™
FEATURES**

The following features apply to all boots in this series:

- TDT™ uses proprietary compound formulations for increased resistance to degradation from many harsh chemicals
- Injection molded PVC is seamless and 100% waterproof
- Extra thick toe and heel guards protect against abrasion and wear
- FOOT FORM™ contour cushion insoles are lightweight with lift at the arch and support at the heel
- Insoles are removable, washable and replaceable



ST 75101

Gray / Black, 15 in.



» Meets ASTM F2413-18 M I/C EH



- » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's Whole Sizes: 5-15
- » Fits Women's Sizes: 5-12



PT 75102

Gray / Black, 15 in.



» Meets ASTM F2892-18 EH



- » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's Whole Sizes: 5-15
- » Fits Women's Sizes: 5-12



ST 75105 PRO+

Gray / Beige, 15 in.



» Meets ASTM F2413-18 M I/C EH



- » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's Whole Sizes: 5-15
- » Fits Women's Sizes: 5-12

**XTP® XTRA
TRACTION**

Features TDT™ innovations and a compound blend engineered to withstand organic chemical deterioration common in poultry, fish processing, as well as oil rigs and general industrial applications. Self-cleaning outsole clears away debris with every step.

**XTP® XTRA
TRACTION FEATURES**

The following features apply to all boots in this series:

- Seamless, injection molded footwear is 100% waterproof to ensure workers' feet are dry and comfortable
- Outsole perimeter is formulated for tough, long-wearing support
- Centersole is dual compounded for cushioning, long wear and traction on slick surfaces
- Steel shank is longer, wider, and thicker for outstanding arch support
- Removable FOOT FORM™ contour cushion insoles provide all-day comfort and support
- Open pattern outsole design self-cleans liquid and debris with every step, helping to prevent slip and trip hazards



PT 75108

Black / Gray, 15 in.



» Meets Viral Resistance ASTM F1671 / F1671M - 13



- » Men's whole sizes: 3-15
- » Fits Women's sizes: 5-12



ST 75109

Black / Gray, 15 in.



» Meets ASTM F2413-18 M I/C EH



- » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's Whole Sizes 3-15
- » Fits Women's Sizes: 5-12



PVC INJECTION MOLDED

PVC injection molded boots feature exceptional comfort and function at a value price. Ideal for food processing, custodial, and general purpose industries.

PVC INJECTION MOLDED FEATURES

The following features apply to all boots in this series:

- Seamless, PVC injection molded footwear is 100% waterproof to ensure workers' feet are dry and comfortable
- PVC formulation is resistant to degradation from agricultural chemicals, fertilizers and animal waste
- Flexible and durable upper allows for ease in movement for greater worker comfort
- Removable FOOT FORM™ contour cushion insoles provide all-day comfort and support
- Reinforced construction at critical stress points provides a durable and long wearing boot
- Deep angle cleat outsole helps to grip slick surfaces to help prevent slips and falls
- Easy guide along the shaft to customize the boot height



- ST** **18821**
- EH** *Black, 14 in.*
- WP**
 - » Meets ASTM F2413-18 M/I/C EH
 - » Meets Viral Resistance ASTM F1671 / F1671M - 13
 - » Fits men's whole sizes: 3-15
 - » Fits women's sizes: 5-12



- PT** **18822**
- EH** *Black, 14 in.*
- WP**
 - » Meets ASTM F2892-18 EH
 - » Meets Viral Resistance ASTM F1671 / F1671M - 13
 - » Fits men's whole sizes: 3-15
 - » Fits women's sizes: 5-12



- ST** **18835**
- WP** *Yellow / Black, 14 in.*
- » Meets ASTM F2413-18 M/I/C
 - » Meets Viral Resistance ASTM F1671 / F1671M - 13
 - » Men's whole sizes: 3-15



PVC INJECTION MOLDED

PVC injection molded boots feature exceptional comfort and function at a value price. Ideal for food processing, custodial, and general purpose industries.

PVC INJECTION MOLDED FEATURES

The following features apply to all boots in this series:

- Seamless, PVC injection molded footwear is 100% waterproof to ensure workers' feet are dry and comfortable
- PVC formulation is resistant to degradation from agricultural chemicals, fertilizers and animal waste
- Flexible and durable upper allows for ease in movement for greater worker comfort
- Removable FOOT FORM™ contour cushion insoles provide all-day comfort and support
- Reinforced construction at critical stress points provides a durable and long wearing boot
- Deep angle cleat outsole helps to grip slick surfaces to help prevent slips and falls
- Easy guide along the shaft to customize the boot height



ST 75145C

Black / Orange, 15 in.

- EH** » Flexible steel midsole for puncture protection
- PR** » Open pattern, self-cleaning outsole design clears liquid and debris with every step
- WP** » Steel shank
- » Meets ASTM F2413-18 M/IC EH PR
- » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Meets CSA Grade 1 Steel Toe ESR PR
- » Men's whole sizes: 7-14



MAX SERIES

Features TDT™ innovations and a compound blend engineered to withstand degradation from many harsh chemicals. Injection molded construction allows for a seamless, dual PVC outsole, the perimeter is formulated for abrasion and long wear, while the center sole is softer to allow more surface-to-surface contact to control traction on slick surfaces.



PT 75122

Gray / Black, 15 in.

- WP** » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's whole sizes: 3-15



MAX SERIES SOLING TECHNOLOGY

- Outsole perimeter is formulated for tough, long-wearing support
- Centersole is dual compounded for cushioning, long wear and traction on slick surfaces
- Steel shank is longer, wider, and thicker for outstanding arch support
- Removable FOOT FORM™ contour cushion insoles provide all-day comfort and support
- Open pattern outsole design self-cleans liquid and debris with every step, helping to prevent slip and trip hazards



PT 75126

Navy / Black, 15 in.

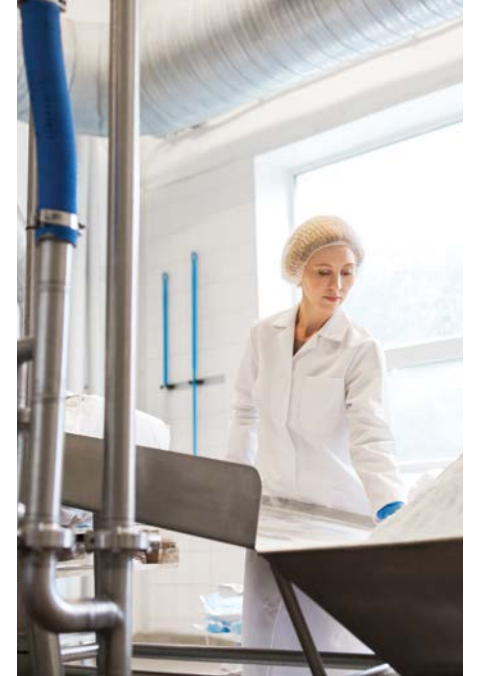
- WP** » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's whole sizes: 3-15
- » Fits Women's sizes: 5-12



PT 75120

Olive / Brown, 15 in.

- WP** » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Men's whole sizes: 3-15
- » Fits Women's sizes: 5-12



IRON DUKE® SERIES

Seamless, 100% Waterproof PVC polyblend injection molded work boots combine flexible, comfortable uppers with durable hard-wearing outsoles. Resistant to degradation from agricultural chemicals, fertilizers and animal waste, the Iron Duke® The PVC blend stays flexible, even at colder temperatures, critical stress points are reinforced for longer wear, and the easy guide along the shaft customizes the boot height.



ST 18801

Black / Gray, 15 in.

EH

» Meets ASTM F2413-18 M/I/C EH

WP

» Meets Viral Resistance ASTM F1671 / F1671M - 13
» Men's whole sizes: 5-13
» Fits Women's Sizes: 5-11



PT 18805

Brown / Black, 15 in.

EH

» Meets ASTM F2892-18 EH

WP

» Meets Viral Resistance ASTM F1671 / F1671M - 13
» Men's whole sizes: 3-13
» Fits Women's sizes: 5-11



IRON DUKE® SERIES SOLING TECHNOLOGY

- Removable FOOT FORM™ contour cushion insole
- Reinforced construction at critical stress points provides a durable and long wearing boot
- Deep angle cleat outsole help to grip slick surfaces to help prevent slips and falls



SF PVC OVERBOOTS

The SF overboot PVC compound is formulated for long-lasting wear and durability. Supersized SF overboots fit over large work and recreational footwear to protect them from liquids, dirt, mud and other deteriorating elements.

SF PVC OVERBOOT FEATURES

The following features apply to all boots in this series:

- 100% waterproof protection to keep work boots, and feet, dry
- Over-sized design to fit over work boots to protect them from harsh environments, increasing the longevity of expensive footwear
- Extra large molded kick-off lugs for easy, hands-free removal
- Boot buttons are molded to eliminate seams, providing waterproof protection
- Closure loops are tabbed to allow for easy, one-hand closure even when wearing gloves



WP 11001

Chemical Overboot, Black, 12 in.

- » Tested to meet the chemical requirements of MIL-0-43995C and commercial specifications A-A-59520
- » Meets Viral Resistance ASTM F1671 / F1671M - 13
- » Provides added protection in applications such as waste disposal and hazardous chemical handling
- » 6 pair/case, bag
- » Available in sizes: XS-XL



WP 11003

Black, 4 in.

- » SF PVC compounds allow for stretchy top and durable outsole
- » 12 pair/case, bag
- » Available in sizes: XS-XL



WP 11994

Yellow, 4 in.

- » PVC compounds are injection-molded
- » 12 pair/case, bag
- » Available in sizes: XS-XL

Servus SF Overboot Size Conversions

Sizes	XS	S	M	L	XL
Fits Men's Sizes	4-5	6-8	9-10	11-13	14-15